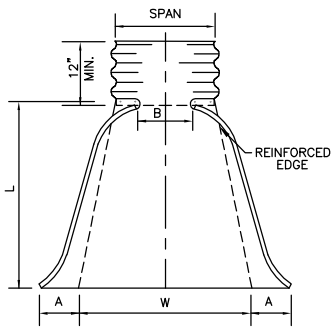
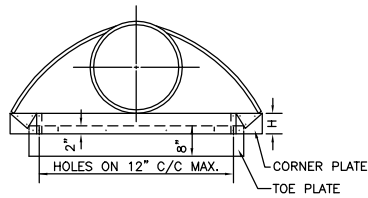
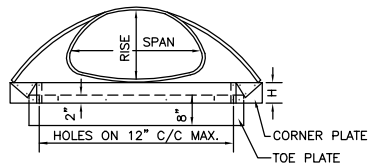




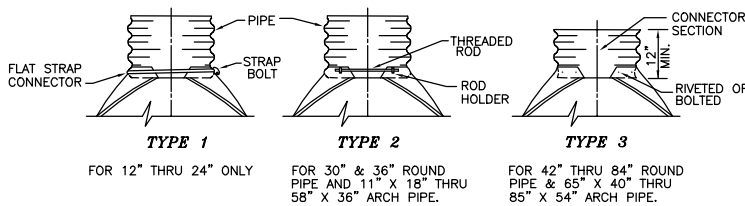
TOP VIEW



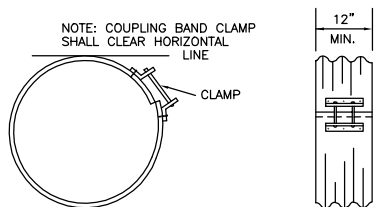
END VIEW
ROUND METAL PIPE END SECTION



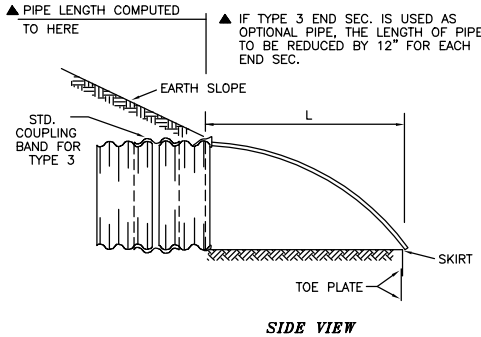
END VIEW
ARCH METAL PIPE END SECTION



TYPICAL METAL END SECTION CONNECTIONS



STANDARD COUPLING BAND



SIDE VIEW

DIMENSIONS OF END SECTION FOR ROUND METAL PIPE									APPROX. SLOPE	BODY PC.
DIA. IN.	GA.	A ± IN.	B (MAX) IN.	H ± IN.	L ± 1/2 IN.	W ± IN.				
18	16	8	10	6	31	36		2-1/2:1	1	
24	16	10	13	6	41	48		2-1/2:1	1	
30	14	12	16	8	51	60		2-1/2:1	1	
36	14	14	19	9	60	72		2-1/2:1	2	
42	12	16	22	11	69	84		2-1/2:1	2	
48	12	18	27	12	78	90		2-1/4:1	2	

DIMENSIONS OF END SECTION FOR METAL PIPE ARCH										APPROX. SLOPE	BODY PC.
SPAN IN.	RISE IN.	GA.	A ± IN.	B (MAX) IN.	H ± IN.	L ± 1/2 IN.	W ± IN.				
22	13	16	7	10	6	23	36		2-1/2:1	1	
29	18	16#	9	14	6	32	48		2-1/2:1	1	
36	22	14	10	16	6	39	60		2-1/2:1	1	
43	27	14#	12	18	8	46	75		2-1/2:1	1	
50	31	12	13	21	9	53	85		2-1/2:1	2	
58	36	12	18	26	12	63	90		2-1/2:1	2	
65	40	12	18	30	12	70	102		2-1/4:1	2	
72	44	12	18	33	12	77	114		2-1/4:1	3	

#FOR ALUMINUM END SECTIONS THE 29" X 18" SHALL BE 14 GAUGE & THE 43" X 27" SHALL BE 12 GAUGE.

SEE SHEET NO. 2 FOR GENERAL NOTES.

The City Of End
401 West 2nd Street, Suite 100
Tulsa, Oklahoma 74103
Telephone: (918) 581-0000 Fax: (918) 234-8846
Contacts:
Robert Hitt, Director of Engineering Services, Ext. 344
Jason Britney, Civil Engineer, Ext. 348



The City Of End, Oklahoma

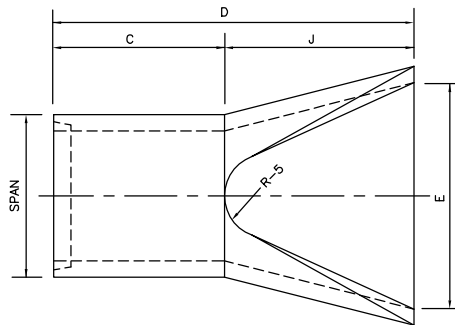
REVISIONS			
Number	Date	Description	
1	10/18/94	Title Sheet	
2	5/3/00	Specification Review Changes	

Sheet Title	Project Number
STANDARD PREFABRICATED METAL CULVERT END SECTIONS	
DD - 7 SHT. 1	Project Location
Project Title	

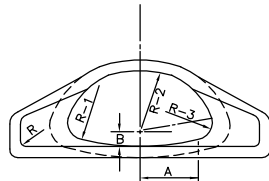


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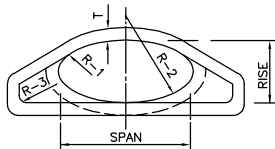
▲ IF CONCRETE PIPE OPTION IS USED THE LENGTH OF PIPE TO BE REDUCED BY " C " DIMENSION FOR EACH END SECTION.



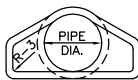
PLAN VIEW



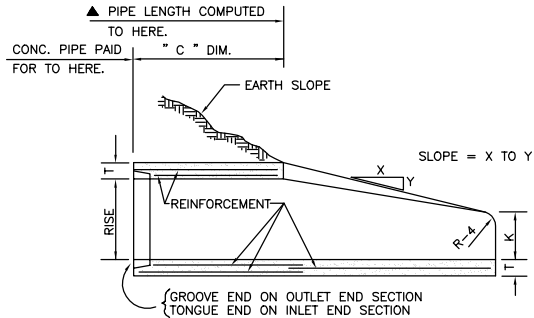
END VIEW
ARCH PIPE
END SECTION



END VIEW
ELLIPTICAL CONC.
END SECTION



END VIEW
ROUND CONC. PIPE END SECTION



LONGITUDINAL SECTION

NOTE: See Storm Sewer Pipe Coupler Detail DD-19, Sht. 1.

DIMENSIONS OF PRECAST END SECTION FOR ARCH-PIPES																			SLOPE
SPAN IN.	RISE IN.	A IN.	B IN.	R IN.	R1 IN.	R2 IN.	R3 IN.	R4 IN.	R5 IN.	T IN.	K IN.	J IN.	C IN.	D IN.	E IN.				
28 1/2	18	10 3/8	3 1/2	3	40 1/8	14 1/2	4 3/8	3	7	3 1/2	8 1/2	39	33	72	48	3	to 1		
36 1/2	22 1/2	13 3/8	3 1/8	3	51	18 1/2	6 3/8	3	8	4	9 1/2	50	46	96	60	3	to 1		
43 1/2	26 3/8	17 3/8	4 1/8	6	62	22 1/2	6 1/2	3	10 1/2	4 1/2	11 1/2	60	36	96	72	3	to 1		
51 1/2	31 1/8	20	5 1/8	6	73	26 1/2	7 1/2	3	12 1/2	4 1/2	15 1/8	60	36	96	78	3	to 1		
58 1/2	36	22 3/4	6	6	84	30	8 1/2	3	14	5	21	60	36	96	84	3	to 1		
65	40	25	6 1/2	6	92 1/2	33 1/2	10	6	16	5 1/2	25 1/2	60	36	96	90	3	to 1		
73	45	28 1/2	7 1/2	6	105	37 1/2	11 1/8	6		6	31	60	36	96	96	3	to 1		

DIMENSIONS OF PRECAST END SECTION FOR ELLIPTICAL PIPES															SLOPE
SPAN IN.	RISE IN.	R1 IN.	R2 IN.	R3 IN.	R4 IN.	R5 IN.	T IN.	K IN.	J IN.	C IN.	D IN.	E IN.			
23	14	6	20	3	3	6	2 1/2	8	27	45	72	36	3	to 1	
30	19	8 1/2	26 1/2	3	3	7	3 1/2	8 1/2	39	33	72	48	3	to 1	
38	24	10 1/2	32 1/2	3	3	9 1/2	3 3/4	9 1/2	54	18	72	60	3	to 1	
45	29	12 1/2	39 1/2	3	3	12	4 1/2	11 1/2	60	36	96	72	3	to 1	
49	32	13 3/8	42 3/8	3	3	12 1/2	4 3/4	12	60	36	96	75	3	to 1	
53	34	14 1/2	46	6	6	13	5	15 1/2	60	36	96	78	3	to 1	
60	38	16 1/2	51 1/2	6	6	14	5 1/2	21	60	36	96	84	3	to 1	
68	43	18 1/2	58 1/2	6	6	16	6	25 1/2	60	36	96	90	3	to 1	

DIMENSIONS OF PRECAST END SECTION FOR ROUND PIPE												SLOPE
DIA. IN.	K IN.	J IN.	C IN.	D IN.	E IN.	T IN.	R3 IN.	R4 IN.	R5 IN.			
18	9	27	46	73	36	2 1/2	3	3	6	3	to 1	
24	9 1/2	43 1/2	30	73 1/2	48	3	3	3	7	3	to 1	
30	12	54	19 1/2	73 1/2	60	3 1/2	3	3	8	3	to 1	
36	15	63	34 1/2	97 1/2	72	4	3	3	10 1/2	3	to 1	
42	21	63	35	98	78	4 1/2	3	3	10 1/2	3	to 1	
48	24	72	26	98	84	5	6	6	14	3	to 1	

NOTE: DIMENSIONS SHOWN FOR PRECAST END SECTIONS ARE SUBJECT TO MANUFACTURES TOLERANCES.

GENERAL NOTES

- ALL CONSTRUCTION AND MATERIAL REQUIREMENTS SHALL BE IN ACCORDANCE WITH THE CURRENT STANDARD SPECIFICATIONS.
- WHEN CULVERT END SECTIONS ARE OPTIONAL THEY SHALL BE OF THE SAME MATERIAL AS THE PIPE ON WHICH THEY ARE INSTALLED. THE OPTIONAL PAYMENT SHALL BE FOR PREFAB. CULVERT END SECTION, ROUND OR ARCH.
- WHEN CULVERT PIPE IS SPECIFIED THE SECTION SHALL BE PAID FOR AS THE SAME TYPE (STEEL, ALUM., OR CONC.) AND SHAPE (ROUND OR ARCH.), IF ELLIPTICAL CONC. PIPE IS USED THE ELLIPTICAL END SECTION SHALL BE USED AND PAID FOR AS PREFAB CULVERT END SECTION, ARCH.
- TRENCH EXCAVATION REQUIRED FOR INSTALLATION OF CULVERT END SECTIONS SHALL BE INCLUDED IN THE PRICE BID FOR OTHER ITEMS OF WORK.

The City Of End
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Contacts:
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Jason Britney, Civil Engineer, Ext. 348



The City Of End, Oklahoma

REVISIONS			
Number	Date	Description	
1	10/18/94	Title Sheet	
2	5/3/00	Specification Review Changes	

Sheet Title	Project Number:
STANDARD PREFABRICATED CONCRETE CULVERT END SECTIONS	Project Location:
Project Title	
DD - 7 SHT. 2	



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Designed By:	R.H.
Approved By:	R.H.
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