## RECOMMENDATIONS FOR INSTALLATION AND USE OF SOILS AND AGGREGATES FOR FOUNDATION, EMBEDMENT AND BACKFILL SOIL CLASS

	CLASS IA	CLASS IB	CLASS II	CLASS III
GENERAL RECOMMENDA- TIONS AND RESTRICTIONS	DO NOTE USE WHERE CONDI- TIONS MAY CAUSE MIGRATION OF FINES FROM ADJACENT SOIL AND LOSS OF PIPE SUPPORT, SUITABLE FOR USE AS A DRAINAGE BLANKET AND UNDERDRAIN IN ROCK CUTS WHERE ADJACENT MATERIAL IS SUITABLY GRADED	PROCESS MATERIAL AS REQUIRED TO OBTAIN GRA— DATION WHICH WILL MINI— MIZE MIGRATION OF AD— JACENT MATERIALS SUITABLE FOR USE AS DRAINAGE BLANKET AND UNDERDRAIN.	WHERE HYDRAULIC GRADIENT EXISTS CHECK GRADATION TO MINIMIZE MIGRATION. "CLEAN" GROUPS SUITABLE FOR USE AS DRAINAGE BLANKET AND UNDERDRAIN.	DO NOT USE WHERE WATER CONDITIONS IN TRENCH MAY CAUSE INSTABILITY
FOUNDATION	SUITABLE AS FOUNDATION AND FOR REPLACING OVER-EXCAVATED AND UNSTABLE TRENCH BOTTOM AS RESTRICTED ABOVE. INSTALL AND COMPACT IN 6-IN. MAXIMUM LAYERS.	SUITABLE AS FOUNDATION AND FOR REPLACING OVER-EXCAVATED AND UNSTABLE TRENCH BOTTOM. INSTALL AND COMPACT IN 6-IN. MAXIMUM LAYERS.	SUITABLE AS FOUNDATION AND FOR REPLACING OVER-EXCAVATED AND UNSTABLE TRENCH BOTTOM AS RESTRICTED ABOVE. INSTALL AND COMPACT IN 6-IN. MAX-IMUM LAYERS.	SUITABLE AS FOUNDATION AND FOR REPLACING OVER-EXCAVATED ITENCH BOTTOM AS RESTRICTED ABOVE. DO NOT USE IN THICKNESSES GREATER THAN 12 IN. TOTAL. INSTALL AND COMPACT IN 6-IN. MAXIMUM LAYERS
BEDDING	SUITABLE AS RESTRICTED ABOVE. INSTALL IN 6-IN. MAXIMUM LAYERS. LEVEL FINAL GRADE BY HAND. MINIMUM DEPTH 4 IN. (6 IN. IN ROCK CUTS).	INSTALL AND COMPACT IN 6- IN. MAXIMUM LAYERS LEVEL FINAL GRADE BY HAND. MINIMUM DEPTH 4 IN. (6 IN. IN ROCK CUTS).	SUITABLE AS RESTRICTED ABOVE. INSTALL AND COMPACT IN 6-IN. MAX-IMUM LAYERS. LEVEL FINAL GRADE BY HAND MINIMUM DEPTH 4 IN. (6 IN. IN ROCK CUTS).	SUITABLE ONLY IN DRY TRENCH CONDITIONS. IN— STALL AND COMPACT IN 6—IN. MAXIMUM LAYERS. LEVEL FINAL GRADE BY HAND. MINIMUM DEPTH 4 IN. (6 IN. IN ROCK CUTS).
HAUNCHING	SUITABLE AS RESTRICTED ABOVE. INSTALL IN 6-IN. MAXIMUM LAYERS. WORK IN AROUND PIPE BY HAND TO PROVIDE UNIFORM SUPPORT	INSTALL AND COMPACT IN 6-IN. MAXIMUM LAYERS WORK IN AROUND PIPE BY HAND TO PROVIDE UNIFORM SUPPORT.	SUITABLE AS RESTRICTED ABOVE. INSTALL AND COMPACT IN 6-IN. MAX-IMUM LAYERS. LEVEL FINAL GRADE BY HAND. MINIMUM DEPTH 4 IIN. (6 IN. IN ROCK CUTS).	SUITABLE AS RESTRICTED ABOVE. INSTALL AND COMPACT IN 6-IN. MAX- IMUM LAYERS. WORK AROUND PIPE BY HAND. TO PROVIDE UNIFORM SUPPORT
INITIAL BACKFILL	SUITABLE AS RESTRICTED ABOVE. INSTALL TO A MINIMUM OF 6 IN. ABOVE PIPE CROWN.	INSTALL AND COMPACT TO A MINIMUM OF 6 IN. ABOVE PIPE CROWN	SUITABLE AS RESTRICTED ABOVE. INSTALL AND COMPACT TO A MIN— IMUM OF 6 IN. ABOVE PIPE CROWN.	SUITABLE AS RESTRICTED ABOVE. INSTALL AND COMPACT TO A MIN— IMUM OF 6 IN. ABOVE PIPE CROWN.
EMBEDMENT COMPACTION	PLACE AND WORK BY HAND TO INSURE ALL EXCAVATED VOIDS AND HAUNCH AREAS ARE FILLED. FOR HIGH DENSITIES UPBRATORY COMPACTORS.	MINIMUM DENSITY 85 % STD. PROCTOR USE HAND TAMPERS OR VI— BRATORY COMPACTORS.	MINIMUM DENSITY 85 % STD. PROCTOR USE HAND TAMPERS OR VI- BRATORY COMPACTORS.	MINIMUM DENSITY 90 % STD. PROCTOR: USE HAND TAMPERS OR VIBRATORY COMPACTORS. MAINTAIN MOISTURE CONTENT NEAR OPTIMUM TO MINIMIZE COMPACTIVE EFFORT.
FINAL BACKFILL	COMPACT AS REQUIRED BY THE ENGINEER.	COMPACT AS REQUIRED BY THE ENGINEER.	COMPACT AS REQUIRED BY THE ENGINEER.	COMPACT AS REQUIRED BY THE ENGINEER.

<sup>\*\*</sup>OWHEN USING MECHANICAL COMPACTORS AVOID CONTACT WITH PIPE. WHEN COMPACTING OVER PIPE CROWN MAINTAIN A MINIMUM OF 6 IN. COVER WHEN USING SMALL MECHANIC COMPACTORS, WHEN USING LARGER COMPACTORS MAINTAIN WINMUM CLEARANCES AS REQUIRED BY THE ENGINEER.

"THE MINIMUM DENSITIES GIVEN IN THE TABLE ARE INTENDED AS THE COMPACTION REQUIREMENTS FOR GETTAINING SATISFACTORY EMBEDMENT STIFFNESS IN MOST INSTALLATION

### GENERAL NOTES:

- (1) MATERIALS: UNLESS OTHERWISE SPECIFIED ON THE PLANS OR HEREIN, CORRUGATED POLVETHYLENE PIPE SHALL CONFORM TO AASHTO M-294, LATEST EDITION, STANDARD SPECIFICATION FOR CORRUGATED POLYETHYLENE
- NS: CORRUGATED POLYETHYLENE PIPE SHALL BE MANUFACTURED M HIGH DENSITY POLYETHYLENE VIRGIN COMPOUNDS, SHALL CONFORM TO THE REQUIREMENTS OF W D-3350 FOR THE CELL CLASSIFICATION 324420C. PLING BANDS: EXCEPT AS OTHERWISE REQUIRED HEREIN, COUPLING DS AND OTHER HARDWARE FOR CORRUGATED WETHYLENE PIPE SHALL DEMONSTRATE THAT Y MEET THE SOIL TIGHTNESS REQUIREMENTS AASHTO SECTION 23.31.34.4 "STANDARDS" SASHO SECTION 23.31.34.4 "STANDARDS" CIPICATIONS FOR HIGHWAY BRIDGES."

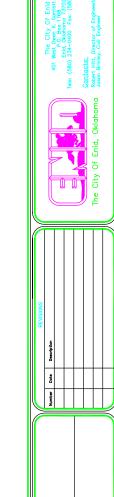
WHEN INFILTRATION OF EXFILTRATION IS A CONCERN, THE COUPLING MAY BE REQUIRED TO HAVE GASKETS. THE GASKET MATERIAL SHALL BE CLOSED—CELL EXPANDED RUBBER OR NECODERAL

- 4. DESIGNATION OF TYPE: THE TYPES OF PIPE WILL BE INDICATED BY THE FOLLOWING DESCRIPTIONS
  - TYPE C: THIS PIPE WILL HAVE A FULL CIRCULAR CROSS— SECTION, WITH A CORRUGATED SURFACE BOTH INSIDE AND OUTSIDE.
- TYPE S: THIS PIPE WILL HAVE A FULL CIRCULAR CROSS—
  SECTION, WITH AN OUTER CORRUGATED PIPE WALL
  AND A SMOOTH INNER LINER.

  (5) INSTALLATION: CORRUGATED POLYETHYLENE PIPE SHALL BE INSTALLED IN ACCORDANCE
  WITH ASTM D—2321, LATEST EDITION, "STANDARD PRACTICE FOR
  UNDERGROUND INSTALLATION OF THERMOPLASTIC PIPE FOR SEWERS
  AND OTHER GRAVITY FLOW APPLICATIONS."

## TRENCH WIDTH BASED ON OUTSIDE DIAMETER

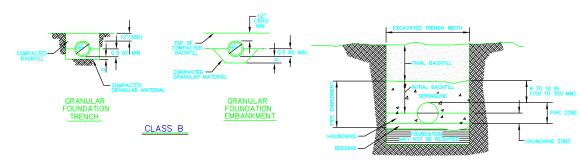
PIPE (INSIDE) DIA.	TRENCH WIDTH		
15 (375)	3.0 (1)		
18 (450) 24 (600)	3.2 (1) 3.9 (1.2)		
30 (750)	4.8 (1.5)		
36 (900)	5.4 (1.7)		



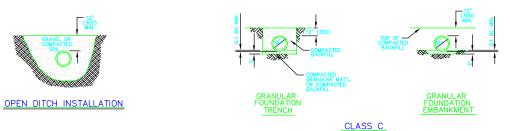
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## TRENCH CROSS SECTION SHOWING TERMINOLOGY



## HIGH DENSITY CORRUGATED POLYETHYLENE PIPE

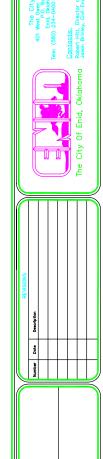
# HEIGHT OF COVER H-20 AND E-80 LIVE LOADS | NOMINAL DIAMETER | MINIMUM COVER | N. & (MM) | H-20 | E-80 | FT. (M) | MAXIMUM COVER | N. & (MM) | H-20 | E-80 | FT. (M) | M-20 | E-80 | FT. (M) | MAXIMUM COVER | MAXIMUM C

## MULTIPLE INSTALLATION OF POLYETHYLENE PIPES

DIAMETER OF PIPE		CLEAR DISTANCES BETWEEN PIPES FT. (M)				
18 (450	)	1' 2"	(0.36)			
24 (600	)	1' 5"	(0.44)			
30 (750	)	1' 8"	(0.52)			
36 (900	)	1' 11"	(0.60)			

#### CLASSES OF EMBEDMENT AND BACKFILL MATERIALS

	TYPE	SOIL GROUP		PERCENTAGE PASSING SIEVE SIZES		
CLASS		SYMBOL D 2487	DESCRIPTION	1 1/2 IN. (40 MM)	NO. 4 (4.75 MM)	NO. 200 (0.075 MM)
IA	MANUFACTURED AGGREGATES OPEN-GRADED, CLEAN.	NONE	ANGULAR, CRUSHED STONE OR ROCK, CRUSHED GRAVEL, BROKEN CORAL, CRUSHED SLAG, CINDERS OR SHELLS: LARGE VOID CONTENT, CONTAIN LITTLE OR NO FINES.	100 %	≤10 %	<5 %
ΙΒ	MANUFACTURED, PROCESSED ACCREGATES; DENSE– GRADED, CLEAN	NONE	ANGULAR, CRUSHED STONE (OR OTHER CLASS IA MATERIALS) AND STONE/SAND MIXTURES WITH GRADATIONS SELECTED TO MINIMIZE MIGRATION OF ADJACENT SOILS; CONTAIN LITTLE OR NO FINES (SEE X1.8.).	100 %	≤50 %	<5 %
II	COARSE-GRAINED SOILS, CLEAN	GW	WELL-GRADED GRAVELS AND GRAVEL-SAND MIXTURES; LITTLE OR NO FINES.	100 %	<50 % "COARSE FRACTION"	<5 %
		GP	POORLY-GRADED GRAVELS AND GRAVEL-SAND MIXTURES; LITTLE OR NO FINES.			
		SW	WELL-GRADED SANDS AND GRAV- ELY SANDS; LITTLE OR NO FINES.		>50 % OF "COARSE FRACTION"	
		SP	POORLY-GRADED SANDS AND GRAVEL SANDS; LITTLE OR NO FINES.			
	COARSE-GRAINED SOILS, BOR- DERLINE CLEAN TO W/FINES	E.G. GW-GC, SP-SM.	SANDS AND GRAVELS WHICH ARE BORDERLINE BETWEEN CLEAN AND WITH FINES.	100 %	VARIES	5 % TO 12 %
	COARSE-GRAINED SOILS, WITH	GM	SILTY GRAVELS, GRAVEL-SAND SILT MIXTURES.	100 %	<50 % OF "COARSE_	12 % TO 50 %
		GC	CLAYEY GRAVELS, GRAVEL—SAND— CLAY MIXTURES.		FRACTION"	
		SM	SILTY SANDS, SAND-SILT MIXTURES.		>50 % OF "COARSE	
		SC	CLAYEY SANDS, SAND-CLAY MIX- TURES.		FRACTION"	





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